

## **ABSTRACT**

The study on bricks without combustion is needed to create an environmental friendly bricks, using coconut husk ash, clay and cement as an adhesive.

Study sites in BulotadaaBarat village, SipatanaSub-district. Materials used are a mixture of cement, clay and coconut husk ash, made four different samples with different mixtures in which 10% of cement and coconut husk ash (5%, 10% and 15%), clay, and water after was dried for 28 days and then coated with mortar and dried at room temperature for 2 weeks, ready to be compressive strength and water absorption test.

The results obtained, the physical volume shrinkage of 0%, 5%, 10% and 15% at 5.46%, 5.10%, 5% and 4.69% with the lowest volume shrinkage occurs in a mixture of 15% at 4.69% , while the compressive strength of the addition of coconut husk ash at 0%, 5%, 10% and 15% at 5.46%, 5.10%, 5% and 4.69%, where the highest compressive strength achieved in the percentage use of coconut husk ash at 5% amounted to  $45.638 \text{ kg/cm}^2$  and water absorption of 0%, 5%, 10% and 15% at 15.505%, 13.456%, 14.686% and 16.014% with the lowestwater absorption at 5% as many as 13.456%.

**Keywords:** *coconut husk ash, brick without combustion, compressive strength test, water absorption test*

## INTISARI

Penelitian batu batuanpapembakarsangatdiperlukanuntukmenciptakanbatu bata yang ramahlingkungan, denganmemanfaatkanlimbahabutkelapa,tanahliat dan semensebagaierekat.

Lokasi penelitian di keluran Bulotadaa Barat, Kecamatan Sipata. Bahan campuran yang digunakan berupa semen, tanah liat dan abu sabut kelapa yang telah dibakar,dibuatempatmacamsampeldengankomposisicampuranberbeda dimana semen 10% dan abu sabut kelapa (5%,10% dan 15%), tanah liat, dan air setelah itu dikeringkan selama 28 hari kemudian dilapisi mortar dan dikeringkan dalam suhu ruang selama 2 minggu, siap diuji kuat tekan dan penyerapan air.

Hasil penelitiandiperoleh,penyusutan volume sifat fisik 0%,5%,10% dan 15% sebesar 5,46%, 5,10&, 5% dan 4,69% dimanapenyusutan volume terendah terjadi pada campuran 15% sebesar 4,69%, sedangkan kuat tekan pada penambahan abu sabut kelapa pada 0%, 5%,10% dan 15% sebesar 5,46%, 5,10%, 5% dan 4,69%, dimana kuat tekan tertinggi dicapai pada persentasi pemakaian abu sabut kelapa pada 5% sebesar  $45,638\text{kg}/\text{cm}^2$  dan penyerapan air pada 0%, 5%, 10% dan 15% sebesar 15,505%, 13,456%, 14,686% dan 16,014% dimanapenyusutanterendah pada 5% sebesar 13,456%.

**Kata kunci** :abusabutkelapa, batatanpabakar, pengujiankuattekan, pengujianpenyerapan air.



